





# **Sheet Bending Welding Machine**

**SWT-ZW Series** 

Tel:+86-311-80662170 Fax:+86-311-68009658

Cell/WhatsApp:+86-13739745191

E-mail: david@peweldingmachine.com

Web: www.hdpeweldingmachine.com

Add: NO.355, Youyi Street, Qiaoxi District, Shijiazhuang, Hebei, China.

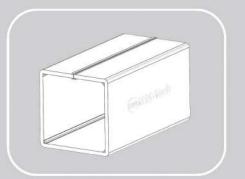


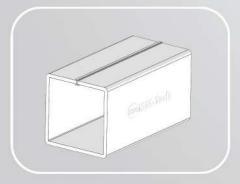


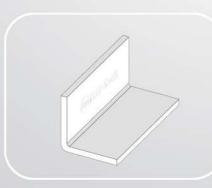
# **SWT-ZW SERIES**

New steel structure, the mechanical synchronous transmission technology, through the SMC Electric Proportional Valve, pressure in the weld region to achieve uniform.

- High-density locking clamps that provide a homogeneous pressure distribution
- Compliant with welding standards DVS 2207. Suitable for all types of thermoplastic sheets (PE, PP, PVC, PVDF, PC, ABS, Acrylic).
- The Control system adopts Siemens / Mitsubishi PLC, with 10-inch touch screen.
- Built-in welding pressure and temperature can be selected according to material type and thickness.
- Weldable thicknesses: 3-50mm, hollow sheet up to 80mm. Bending thickness: 3-25mm.
- LED lights through the entire welding area.







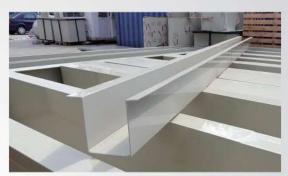
Bending (Touch Welding) Bending

0 - 95° Bending

## **APPLICATION**



**Plating Tanks** 



**Ventilation Systems** 



**Swimming Pool** 



Aquaculture



Scrubber



**Water Containers** 



Water Tank



**Water Treatment Systems** 



This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





#### **1 Basic Function**





0 - 95° Bending by one sheet

#### **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- M Automatic welding system
- ☑ Hinge connection welding more accurately
- Pneumatic Locking Clamps
- Dual digital display thermostat
- Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- M Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 2 15 mm

#### **Specifications**

Bending Length	1500mm
Bending Thickness	2-15mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	3KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm <sup>2</sup>
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC

#### MM-Tech

#### **SHEET BENDING WELDING MACHINES SWT-ZW2000**

This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





MM-Tech

#### **1 Basic Functions**





0 - 95° Bending by one sheet

## **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- M Automatic welding system
- Minge connection welding more accurately
- Pneumatic Locking Clamps
- Dual digital display thermostat
- Mark The equipment used the best components of Festo, Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- ☑ Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3 25 mm

Bending Length	2000mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	4KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm <sup>2</sup>
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC



This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





#### **1 Basic Function**





0 - 95° Bending by one sheet

#### **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- M Automatic welding system
- Minge connection welding more accurately
- M Pneumatic Locking Clamps
- Mark Dual digital display thermostat
- Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- M Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3 25 mm

#### **Specifications**

Bending Length	3000mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	6KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm <sup>2</sup>
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC

#### **SHEET BENDING WELDING MACHINES SWT-ZW4000**

This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





MM-Tech

#### **1 Basic Function**





0 - 95° Bending by one sheet

#### **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- ☑ Compliant with the welding standard DVS2207
- M Automatic welding system
- Minge connection welding more accurately
- M Pneumatic Locking Clamps
- M Dual digital display thermostat
- Market The equipment used the best components of Festo, Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- M Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3-25mm

Bending Length	4000mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	8KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm <sup>2</sup>
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC



This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





#### **1 Basic Function**





0 - 95° Bending by one sheet

#### **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- M Automatic welding system
- Minge connection welding more accurately
- M Pneumatic Locking Clamps
- Male Dual digital display thermostat
- M The equipment used the best components of Festo, Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- M Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3-25mm

#### **Specifications**

Bending Length	4500mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	9KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm <sup>2</sup>
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC

#### MM-Tech

#### SHEET BENDING WELDING MACHINES SWT-ZW5000

This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





MM-Tech

#### **1 Basic Function**





0 - 95° Bending by one sheet

#### **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- Matter Automatic welding system
- Minge connection welding more accurately
- M Pneumatic Locking Clamps
- Dual digital display thermostat
- The equipment used the best components of Festo,
- Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- M Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3-25mm

Bending Length	5000mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	12KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm²
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC



This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





#### **1 Basic Function**





0 - 95° Bending by one sheet

#### **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- M Automatic welding system
- Minge connection welding more accurately
- M Pneumatic Locking Clamps
- Dual digital display thermostat
- Market The equipment used the best components of Festo, Siemens, and Schneider Electric
- Multi-point control clamp lifting
- ☑ Heating Plate Teflon was Coated by Dupont
- M Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3-25mm

#### **Specifications**

Bending Length	6000mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	12KW
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm <sup>2</sup>
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC

#### **SHEET BENDING WELDING MACHINES SWT-ZW7000**

This plastic sheet bending machine is suitable for bending thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic.





MM-Tech

#### **1 Basic Function**





0 - 95° Bending by one sheet

## **Optional accessories**



Optional: Heating Knife for Station 2/3/4

#### **Features**

- M Automatic welding system
- Minge connection welding more accurately
- M Pneumatic Locking Clamps
- Male Dual digital display thermostat
- Market The equipment used the best components of Festo, Siemens, and Schneider Electric
- Multi-point control clamp lifting
- Meating Plate Teflon was Coated by Dupont
- Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- ☑ Bending thickness range 3-25mm

Bending Length	7000mm
Bending Thickness	3-25mm
Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Power Consumption (KW)	14W
Bending Angle	0-95° Adjustable
Timing	Yes
Alarming	Buzzing
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Power Supply	380V/415V 3P 50/60Hz
Compressed Air Connection (bar)	6-8 kg/cm²
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC